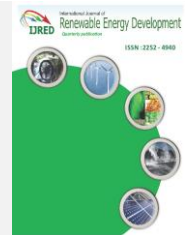




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Implications of Charcoal Briquette Produced by Local Communities on Livelihoods and Environment in Nairobi- Kenya

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ABSTRACT: The residents of Nairobi, Kenya, use 700 tonnes of charcoal per day, producing about 88 tonnes of charcoal dust that is found in most of the charcoal retailing stalls that is disposed of in water drainage systems or in black garbage heaps. The high costs of cooking fuel results in poor households using unhealthy materials such as plastic waste. Further, poor households are opting to cook foods that take a short time to prepare irrespective of their nutritional value. This article presents experiences with community self-help groups producing charcoal fuel briquettes from charcoal dust in poorer neighbourhoods of Nairobi for home use and sale. Households that produced charcoal fuel briquettes for own use and those that bought them saved 70% and 30% of money spent on cooking energy respectively. The charcoal fuel briquettes have been found to be environmentally beneficial since they produce less smoke and increase total cooking energy by more than 15%, thereby saving an equivalent volume of trees that would be cut down for charcoal. Charcoal briquette production is a viable opportunity for good quality and affordable cooking fuel. Bioenergy and waste management initiatives should promote recovery of organic by-products for charcoal briquette production.

Keywords: charcoal, development, community based charcoal briquetting, cooking fuel, poor neighbourhoods

1. Introduction

Growing energy demand is one of the major challenges facing the world. In Sub-Saharan Africa (SSA), over 72% of urban and 98% of rural households depend on fuelwood for energy (Bailis *et al.* 2005). Charcoal is the principal fuel that provides energy for 82% of urban and 34% of rural households in Kenya (Kalekezi 2002; MoE 2002). Demand for biomass energy for cooking is likely to increase with population growth and an increasing urbanization rate where the

latter in Kenya is currently 6.3%. The annual per capita consumption of charcoal in Kenya is about 150 kg which translates to an annual national consumption of 2.4 million tonnes (Mutimba & Barasa 2005) while available biomass energy fall short of meeting demand and the difference has risen from 46% in 1980 to 57% in 2000 (Mugo *et al.* 2007). Dependence on charcoal for cooking is similar in Tanzania, Zambia, and Ethiopia, where 80%, 85%, and 70% of urban households rely on it, respectively (Chidumayo *et al.* 2002; Yigard 2002; Ngerageza 2003). The poor populations, who are the

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majority users of wood charcoal, cannot afford to use electricity and/or liquid petroleum gas (LPG) for cooking because of the high costs of fuel and related cooking appliances (Mugo *et al.* 2007). Combustion of bio-fuels emits pollutants that contribute to over 1.6 million annual deaths globally, of which 400 000 occur in sub-Saharan Africa (SSA) (Bailis 2005). There is a need therefore to link knowledge on charcoal briquette quality to indoor air pollution.

Kituyi (2004) describes this challenge facing poor households in accessing cooking energy as being shared by nations in SSA and he further argues that for the short and medium terms, any sustainable development solutions in the household energy sub-sector in Africa must necessarily focus on biomass energy technology development and dissemination. Due to the high costs of cooking fuel, poor households often use unhealthy materials such as old shoes, used plastic containers and old plastic basins (Gathui & Ngugi 2010). Further poor households are opting to cook foods that take a short time to prepare irrespective of their nutritional value. For sustainable development and green economy to be achieved new and renewable energy sources, greater reliance on advanced energy technologies and sustainable use of traditional energy sources have been identified as key areas for global dialogue (UNEP 2011).

Faced with poverty and unemployment, communities are turning to charcoal briquette making through recovering charcoal dust, among other organic by-products. There is a loss of about 10-15% along the charcoal supply chain in form of dust or fines as a result of breakages during handling and this dust is mainly found at the retailing and whole sale stalls. Charcoal dust poses disposal challenges. Most often, it is either dumped in open drainage systems or left as unattended heaps that risk environmental pollution. Biomass residues generated by wood-based industries in most developing countries have potential to supplement energy sources such as firewood, in domestic energy needs (Suarez *et al.* 2000). However, only a small proportion of the residues are used as fuel because of their high moisture content, low energy density and transportation costs (Nasrin *et al.* 2008). Densification of biomass residues into fuel briquettes presents an opportunity to reduce these drawbacks. Fuel briquettes are made by compressing biomass material such as charcoal dust, sawdust and other wood residues or agricultural by-products into a uniform solid unit (Sotannde *et al.* 2010a; Rousseta *et al.* 2011). Briquetting biomass is done using various techniques, either with or without binder. For charcoal and other biomass material that lacks plasticity, addition of a sticking or agglomerating material, preferably combustible is required to enable the formation of solid fuel briquettes (Rousseta *et al.* 2011). Common binders are starch, gum arabica, soil, animal dung or waste paper. Biomass briquettes in the developing countries are mainly for domestic usage (Sotannde *et al.* 2010b).

Biomass residues generated by the wood-based industry in most developing countries have potential to alleviate cooking energy poverty as demonstrated in Cuba, Nigeria, Brazil, China, and Kenya (Wamukonya & Jenkins 1995; Suarez *et al.* 2000; Sotannde *et al.* 2010a; Rousseta *et al.* 2011; Gominho *et al.* 2012). Agricultural by-products are used in briquette production such as rice straw and rice bran in China (Chou *et al.* 2009), maize cobs in Thailand (Wilaipon 2007) and coffee husks in Brazil (Felfli *et al.* 2010). Adoption of fuel briquette is spreading in Kenya's urban and rural areas and the type of fuel briquettes produced depends on the locally available material. A study by Terra Nuova and Amref Kenya showed that sugar bagasse was used in Mumias, charcoal dust was used in Nairobi, coffee husks were used in Kiambu/Muranga, gum arabica was used in Isiolo, tree leaves were used in Machakos/Makueni, water hyacinth was used in Kisumu and rice husks were used in Mwea (Terra Nuova & Amref-Kenya 2007).

To provide cooking energy from a range of sources to meet people's needs will require adequate, reliable and affordable supplies, that result in minimal impact on the environment (Olz 2007). In Kenya, production of fuel briquettes aims at supplying affordable, good quality cooking fuel, creating employment and income generation. To that end, fifty percent of briquette-making enterprises in the country are community-based organizations comprising of women and youth (Terra Nuova & Amref-Kenya 2007). Others involved in briquette production include non-governmental organizations and private companies. Most fuel briquette-making initiatives in Kenya are located in urban and peri-urban areas, with Nairobi hosting over half of them. The main raw material used in fuel briquette production by these urban based enterprises, is charcoal dust, which is bound with either biodegradable paper or soil. Charcoal dust as a main raw material in briquette production is popular in urban areas which could be associated to the high availability of charcoal dust following high use of charcoal among the poor and low income households. The other reason is that out of their trial on error practices, communities have found charcoal dust to yield a high quality product compared to other raw materials that they have tried to use such as maize comb and bean husks. And finally customers are more familiar with charcoal fuel briquettes which looks and burns like wood charcoal. However due to challenges of accessing cooking fuel in rural areas other raw materials such as rice husks, rice straw, household organic waste are gaining popularity too.

The aim of this paper is to discuss the potential of charcoal briquette as an alternative cooking fuel based on research work carried out in Nairobi, Kenya. Charcoal briquette is a type of fuel briquette that is made from charcoal dust bonded with either paper or soil. It is the most commonly produced and used type of fuel briquette. The paper focuses on four aspects

important for the utilization and sustainability of urban charcoal briquette production in developing countries. These aspects are (i) charcoal briquette production methods adopted by community-based groups (ii) benefits for poverty alleviation, food security and the environment, (iii) charcoal briquette quality and (iv) policy issues.

2. Methodology

2.1 Study site

The study was conducted in Nairobi, Kenya, which is located in southern Kenya on 1° 00" N and 30° 00" E at an elevation of 1670 m above sea level and covers an area of 700 square kilometres. The city's population is estimated at three million with an annual growth rate of 2.8% between 2000-2015 and constitutes 7.5% of the country's population. Seventy five percent of the urban population growth is absorbed by informal settlements. Nairobi employs 25% of Kenyans and 43% of the country's urban workers. Sixty per cent of the city's population lives in low-income informal settlements and the numbers of urban poor projected to increase to 65 percent by 2015. (UN-Habitat 2006). The city generates 2000 tonnes of waste, only 40% of which is collected and disposed properly (ITDG-EA 2003). Seventy percent of the waste is biodegradable. (JICA 1997). Kibera is located within the legal city boundaries of Nairobi, approximately seven kilometer southwest of the city center. It is one of the most densely populated informal settlements in the world, and Africa's largest slum. It is not clear as to how many people live in this slum as the census of 1999 had the figure at close to one million while the 2009 census stands at 0.4 million within 2.5 square kilometers.

2.2 Surveys on production methods and use of fuel briquettes by local communities

Firstly a survey was conducted among seven community self-help groups (SHGs) in 2010. These charcoal briquette producing community SHG's comprised all those identified and located using an existing database on self-help groups involved in waste management in Nairobi (Njenga *et al.* 2010). A semi-structured questionnaire was administered to members of the groups through focus group discussions. These discussions were to document types, amounts and sources of raw materials and binders and production methods used in briquette making. Detailed procedures on fuel briquette production processes in Nairobi can be found in Njenga *et al.* in press. Secondly a survey was conducted among 199 households on use of charcoal briquettes. Fifty households were selected along four footpaths within a 250-metre radius of a charcoal briquette production site at Gatwekera village in the

Kibera slums, in which every fifth household on those paths was interviewed.

2.3 Characterization of calorific value of charcoal fuel briquettes

Charcoal fuel briquettes were obtained during the focus group discussions (FGD) from seven of the eight identified community groups as one group did not have any samples at the time of the survey. Forty charcoal fuel briquettes were randomly sampled from the pieces ready for sale from each group to determine relative proportion of charcoal dust (CD) to binding agents (%). The six types of fuel briquettes collected include CD+Paper1 (3% wt), CD+Paper2 (7% wt), CD+Paper3 (26% wt), CD+Carton (46% wt), CD+Soil1 (20% wt), CD+Soil2 (34% wt). Each type of briquette listed originated from only one community SHG.

Charcoal fuel briquettes samples were analysed using Infrared (IR) Spectroscopy following procedures described by Shepherd and Walsh (2007). In Near-infrared (NIR) and Mid-infrared (Mid-IR) the MPA Multi Purpose FT-NIR Analyzer and Tensor 27-HTS-XTBruker FTIR equipments were used respectively. A double sampling approach was used whereby a spectral library of the total 320 samples was first established and then a representative subset of 42 samples was selected based on the chemical and physical spectral diversity in the library (Shepherd & Walsh 2007). These 42 samples were analysed for calorific value following procedures described by Findlay (1963). Calorific value is the heat released during combustion per mass unit of fuel (Vvan Loo & Koppejan 2009). As described by Shepherd and Walsh (2007) calibration based on the 42 samples were used to predict calorific value for the entire 320-sample spectral library.

2.4 Cooking tests

Cooking tests were carried out at the Human Needs Project (HNP) ground at Kibera slum in early 2012 to measure the amount of fuel and length of time taken to cook a meal for a standard household of five people. Six hundred and eighty grams of CD+Paper with 13% proportion of binder, 850 grams of CD+Soil with 20% proportion of binder, 890 grams of wood charcoal and 357 millilitres of kerosene were used to cook a traditional meal. The traditional meal cooked is commonly known as Githeri which is a mixture of 500 grams of green maize (*Zea mays*) and 500 grams of dry common bean (*Phaseolus vulgaris*).

2.6 Data management and analysis

Data was analysed using Microsoft Excel software for descriptive statistics such as mean and standard error. Microsoft Excel was also used to elicit the bar graphs and the box plot.

3. Result And Discussion

3.1 Community groups and briquette production methods

3.1.1 Community groups and member profile involved in charcoal briquette production

The survey among the SHGs revealed that the groups members came from the low income, high density neighbourhoods experiencing high unemployment and poverty. These are the neighbourhoods where charcoal consumption is high given that most households can seldom afford other types of cooking fuel such as LPG and kerosene. These neighbourhoods provide good market opportunities for the sale and use of charcoal fuel briquettes which compliment charcoal as these two types of fuel use similar cook stoves.

The charcoal briquette-making groups comprised of 68 female and 101 male with 78% of the members being youth below 35 years of age (F-45:M-89). The high level of youth involvement in charcoal briquette enterprises is one form of creating green jobs contributing towards sustainable cities. It helps address unemployment in Kenyan urban areas that is estimated at 18%, (F-24%M-14%) (MoPND, 2003).

Of the survey respondents, 39% had a primary education (F-50%: M-50%), 46% had a secondary education (F-35%M-65%) and 15% had some tertiary education (F-28%: M-72%) an indication of high literacy level in the enterprise (Table 1). There were many females with primary education but very few of them had above secondary school education and hence trainings should be designed in a way that they suit their level of education.

Of the community group members, 87% were directly involved in charcoal briquette production activities while the rest were students (3%) or involved in other group activities such as garbage collection (6%) and compost production (1%) and a few operated their own small businesses (2%) or were in formal employment (2%). The group members directly involved in charcoal briquette production allocated less than 30% of their time to this activity and this time was mainly during their free time. These group members were also involved in other income generating activities such as other small businesses, rural and urban agriculture, casual labour and formal employment, in that order. The SHG produced between 5,760 and 336,000 pieces of charcoal fuel briquettes per year as shown in Table 2.

SHGs play a great role in addressing cooking-energy poverty where they comprise 50% of fuel briquetting enterprises (Terra Nuova & AMREF-Kenya 2007). The SHGs come together to generate income, create employment opportunities, and source cooking energy.

Further, they also clean their neighbourhoods that are faced with waste management challenges as only 40% of waste generated in the city is collected and disposed of. Fuel briquetting contributes to the informal economy which is known to involve people in the slum more than non-slum dwellers (UN-Habitat 2010). The SHG's have been producing charcoal briquette since the early 90's which was noted among two of them while the rest five started the enterprise in the early 2000. A study on groups involved in organic waste management in Nairobi showed similar objectives of members of the community coming together in poor neighbourhoods to address their livelihood and environmental challenges (Njenga *et al.* 2010).

3.1.2 Charcoal briquette production methods adopted by the community groups

The study among SHG's involved in fuel briquette production established that charcoal dust bonded with paper, or soil were the main raw materials used in briquette production in Nairobi. The main sources of charcoal dust was charcoal retailing stalls for six groups, while one group sourced it from dumping sites. The groups that sourced charcoal dust from charcoal retailing stalls bought it at US\$0.02 per kilogram. Waste paper was sourced from either newspaper vendors, schools or dumping sites. The group that collected paper from dumpsites and those that obtained paper from schools got it for free. Only one group sourced paper from newspaper vendors and bought at US\$0.4 per kilogram. Soil was collected for free from river banks or road reserves. And water was purchased for US\$0.02 per litre from water vendors or kiosks or sourced from shallow wells.

The organic biomass and binders were hand sorted to remove impurities such as pieces of wood, metal and plastics. Charcoal dust was sieved through recycled nylon 5 mm nets to separate the fine dust from bigger particles which were later mixed at a ratio of 1:1. Paper was shredded manually then soaked in water for about 2-3 hours before mixing with charcoal dust. To test for consistency and stability of the mixture, the slurry was squeezed in one hand and then held between the thumb and the index finger and if it fell apart, binder was added until it held together. The mixed slurry was pressed to compact it into solid blocks of different shapes and sizes and squeeze out the water using methods shown in Fig. 1.

Charcoal fuel briquettes were dried either in the sun or under shade. During the dry season they took about eight days to dry while during the wet season they took 11 days. The production methods applied by the groups indicate a large potential of its application in different regions where the raw materials depend on locally

Table 1

Education level and gender composition of group members producing charcoal briquettes

Community groups	No formal education		Primary		Secondary		College		University		Total
	M	F	M	F	M	F	M	F	M	F	
Gender of members											
Nyooni self-help group					11						11
Soweto youth in action			2	1	7	2	7	2			21
Vijana youth cleaners			1		6		7	2		1	17
City garbage recyclers				1	5						6
Kayole environmental management association			30	5	21	23	3	2	1		85
Tujikaze women group		1		26		1					28
New beginning sympathy women group						1					1
Total		1	33	33	50	27	17	6	1	1	169

Table 2

Annual charcoal briquette production capacity by the SHG's

Community groups	Pieces produced per day	Number of days worked in a month	Pieces produced per year	Weight per piece (grams)	Total production per year (kilograms)
Nyooni self-help group	450	12	64800	280	18144
Soweto youth in action	600	12	57000	230	13110
Vijana youth cleaners	100	12	14400	250	3600
City garbage recyclers	60	8	5760	430	2477
Kayole environmental management association	12000	20	288000	330	95040
Tujikaze women group	5600	5	336000	920	309120
New beginning sympathy women group	<u>250</u>	<u>8</u>	<u>24000</u>	<u>100</u>	<u>2400</u>

**Fig. 1** (a) Wooden manual, (b) Metal manual press, (c) Molding in recycled plastic container containers

available biomass material. For instance rice husk is bonded with rice bran and maize cob is bonded with molasses in China and Thailand respectively (Wilaipon 2007; Chou 2009).

3.2 Socio-economic aspects and adequacy of fuel briquettes as fuel

3.2.1 Income and factors influencing use of charcoal briquettes

Monthly incomes from sales of charcoal fuel briquettes by the community groups varied between US\$7-\$1771 during the dry seasons and US\$7-\$2240 during the wet seasons. Charcoal fuel briquettes were traded in pieces of between 100 to 920 grams each and

the prices were different among the groups. Tujikaze women group from Kibera had the lowest price but realised the highest income due to high volumes traded. The main customers include households, food kiosks, institutions such as schools and chicken hatcheries. As illustrated in Fig. 2a, 70% of the 199 interviewed households living within 250 m radius of a briquette production site in Kibera used charcoal fuel briquettes. Most of those who produced and used charcoal fuel briquettes were from the very poor households in the low income bracket with annual earnings ranging from USD128 to 960 per year. There were more producers who made charcoal fuel briquettes for both home use and sale than those who produced for home use only implying that this activity is both for sustenance and commercial.

Households that produced fuel briquettes for home use made savings of over 70% while for those who purchased saved 30%. The highest savings was 82% noted among the low income households that produced charcoal fuel briquettes as they spent US\$40 per year on cooking fuel compared to US\$223, spent by their counterpart households that did not use charcoal fuel briquettes. The high level of saving by these low income households is due to charcoal briquette production being cheaper than buying fuel briquettes while further savings are generated by the non-use of kerosene. The income that women generated through selling fuel briquettes or saved through use of fuel briquettes was spent on other livelihood needs such as food, health, school fees and paying rent. The household survey in Kibera revealed that briquette producers were all women majority of who did not belong to Tujikaza women group that was involved in the focus group discussions. This indicative the role they often play in sourcing cooking energy. Dependence on wood charcoal was highest among the poorest households who have the most limited resources that could be used to procure other types of cooking energy like kerosene.

The study involved households within 250-metres radius from the charcoal briquette production site and hence the high use of charcoal fuel briquettes in the studied village may have been influenced by the nearness to the source resulting into high awareness of the product. Other factors that may have contributed to use of charcoal fuel briquettes include family size where for instance charcoal briquette producing households had more people (Table 3). The increased need of poorer households to live within tight financial budgets is accomplished through production and use of charcoal fuel briquettes, as opposed to consuming other fuels. More female-headed households produced charcoal briquette for home use hence contribution of gender in adoption of this alternative fuel. On the other hand education level of household head also contributed to involvement in production of charcoal fuel briquettes which could be associated to higher awareness and ability to gather information on one's own benefit. Education was found to play a role in adoption of improved farming technologies in Nigeria as found by Odoemenen and Obinne (2010).

Charcoal fuel briquettes have various characteristics that contribute to their preference for household cooking. All the 140 households that used charcoal fuel briquettes in Kibera preferred them to charcoal due to their lower price. Nearly unanimously, 98% of households stated that charcoal fuel briquettes burn for a longer period of time than charcoal. This time advantage makes fuel briquettes suitable for preparing foods that require a longer time to cook such as dry grains, foods which many households are currently abandoning due to the high costs of other fuels (Fig. 3).

Production of less smoke by charcoal fuel briquettes was one of the characteristics that contribute to their

preference. Observations during the cooking tests showed that charcoal fuel briquettes forms no soot on pots after cooking hence user friendly to a community with limited access to clean water and living space. The observations by the users were confirmed by analyses showing that these fuel briquettes gave lower indoor air emissions of carbon monoxide (CO) and fine particulate matter (PM_{2.5}) compared to charcoal, when used in cooking stoves (Njenga *et al.* in press). The same analysis showed that charcoal fuel briquettes had lower emissions of CO and PM_{2.5} than fuel briquettes made from sawdust bonded with gum arabica resin (Njenga *et al.* in press).

3.2.2 Charcoal briquettes contribution to food security and saving of trees

Cooking-energy poverty is one of the main challenges faced by poor households in their efforts to feed their families. Charcoal briquettes, in addition to being cheap and available within the neighbourhoods, can also contribute to food security. This possible security is evidenced by cooking tests that showed that, the 88 tonnes of charcoal dust produced in Nairobi daily could be used instead to produce CD+Soil (20% binder) fuel briquettes that could cook 129,000 traditional meals of a mixture of green maize (*Zea mays*) and dry common bean (*Phaseolus vulgaris*) commonly known as Githeri. Consequently, in a year, charcoal briquettes could result in cooking about 45 million meals from recovering the charcoal dust produced in the city. The cooking tests showed that each meal takes 178 minutes, 168 minutes and 166 minutes to cook with charcoal briquette, charcoal and kerosene respectively. This projection assumes a Kenyan standard household of five people.

Cooking the meal with charcoal briquettes costs 3 ksh (US\$0.04 - 850 grams) with charcoal costs 26 ksh (US\$0.35 - 890grams of charcoal) and with kerosene, 45 ksh (US\$0.6 - 0.36 litres of kerosene). Cooking the meal with charcoal briquettes thus costs 88% and 93% less than cooking the meal with charcoal and kerosene respectively. This would benefit poor households who comprise 60% of the city's population. Recovering the dust that would otherwise get burned could result in the production an extra over 15% cooking energy hence saving similar amount of trees that would be cut for charcoal (Njenga *et al.* unpublished data). These findings are timely as there is an expected increase in bioenergy use that calls for identification of conditions under which bioenergy systems can be implemented sustainably (Hecht *et al.* 2009). Sustainability of bioenergy should be addressed both at large regions and local sites and should apply to diverse stakeholders (McBride *et al.* 2011). In this case community groups are playing a pivotal role in the development of cooking energy that supports environmental sustainability.

Table 3

Characteristics of interviewed household in Kibera slum

	Producer				Buyer				Non-user				Total Avg
	L	M	H	Avg	L	M	H	Avg	L	M	H	Avg	
N	12	10	9		37	35	37		15	21	23		
HH size (persons)	6.8	5.9	7.3	6.7	5.3	5.6	5.4	5.4	5.5	4.1	4.5	4.7	5.4
Age of HHH	38.4	34.3	36.9	36.5	32.2	33.3	34.8	33.4	32.2	30.5	32.6	31.8	33.4
Female headed HH (%)	25	20	22	22	22	11	8	14	33	5	13	17	16
HHH completed secondary school (%)	42	20	22	28	27	17	24	23	13	29	26	23	24
Annual income (US\$)	516	1296	2808	1540	566	1400	2733	1566	539	1336	2698	1524	1576

N= number of households, HH=Household, HHH=Household head, L=low, M=middle, H=High, Avg=Average, Exchange rate US\$1=Ksh75

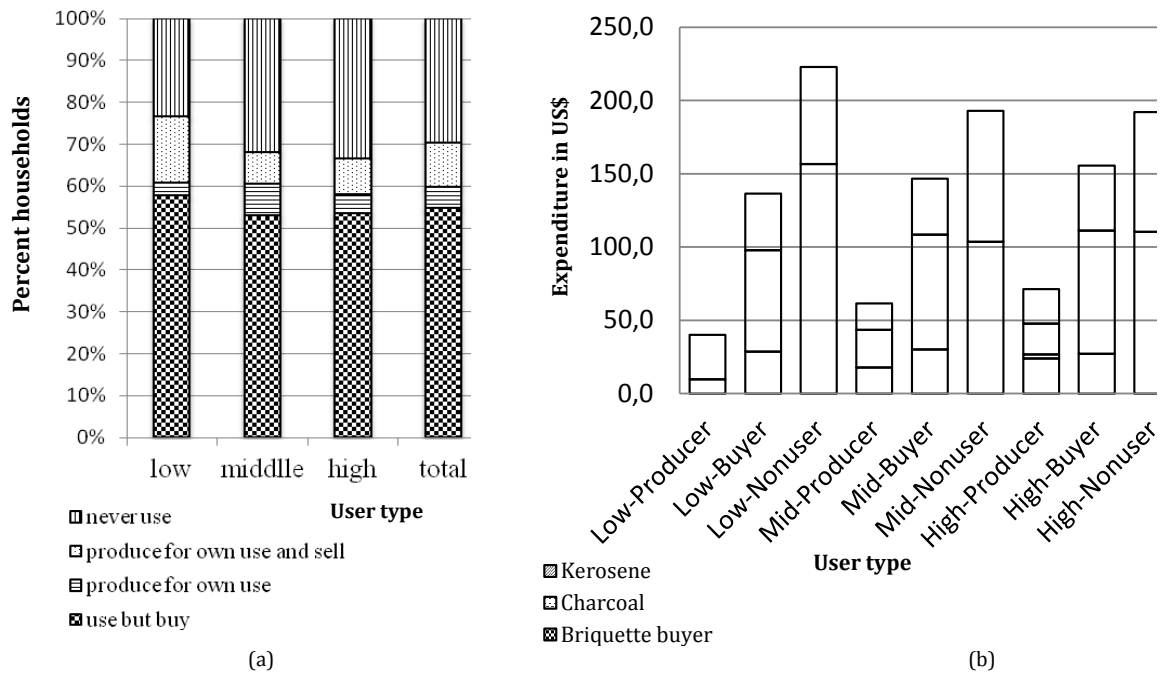


Fig. 2 Utilization of charcoal briquettes (a) and annual expenses on cooking fuel (b) by the residents of Kibera slums ordered by the different income groups. Low=low income (US\$128-960), mid=middle income (US\$961-1921), high = high income (US\$1921-7200). Producer and buyer used charcoal briquettes; nonuser did not use charcoal briquettes.

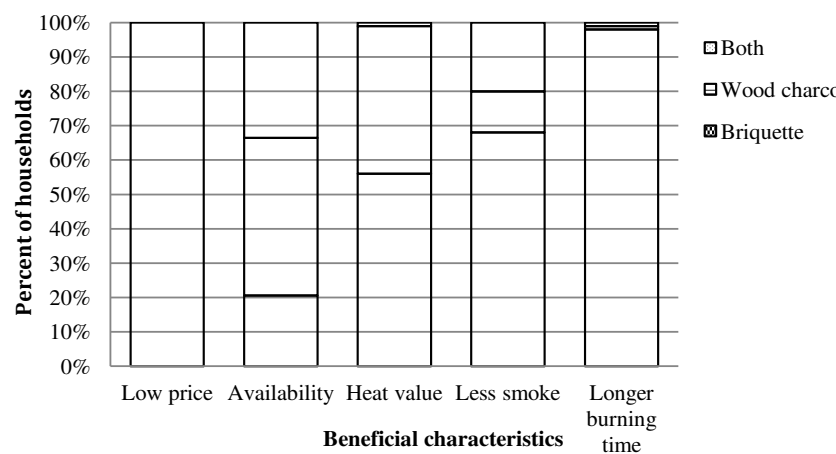


Fig. 3 Consumer preferences of charcoal briquettes compared to wood charcoal

3.3 Charcoal briquette quality

3.3.1 Calorific value

Calorific value of the SHGs briquettes ranged between 13.5kJ/g and 21.4kJ/g (Fig. 3). The highest calorific value was recorded in CD+Paper3 while the lowest was in CD+Soil2 (Fig.4). While paper as a binder elevated the calorific value of the briquettes, soil had a negative influence. The negative influence of soil on calorific value is because soil is non-combustible (van Loo & Koppejan 2009). Results of this study agrees with results in previous studies that showed type of raw materials and proportions used influence calorific value (Chou *et al.* 2009). As such there is need for further research to develop standards and guidelines for fuel briquette quality control.

Briquettes are a good source of cooking fuel and compare well with the conventional wood charcoal with a 25.3 kJ/g calorific value and firewood 13.7 kJ/g (Fuwappe 1983). Charcoal briquettes in our study had calorific values exceeding 14.1kJ/g, which was obtained in maize cob briquettes. in Thailand (Wilaipon 2007). Charcoal briquettes had higher calorific value than that made from sawdust bonded with gum Arabica except where soil was used as a binder (Njenga *et al.* in press). Charcoal briquettes had higher calorific value than that made from sawdust bonded with gum Arabica except where soil was used as a binder (Njenga *et al.* in press). Results presented in the box plot in Fig. 3 indicate that the production methods applied to produce CD+Paper1, CD + Carton and CD + Paper3 yielded a product with consistence in calorific value among the analysed samples. The other groups produced a product that had large variation in calorific value among the analysed samples. This information shows the need for technical capacity building of SHGs so that they can produce a product whose quality is known and consistent.

3.4 Policy relevance of charcoal briquette

Charcoal briquette production and marketing provide a strategy that contributes to a supply of an affordable source of cooking energy for the poor with the further benefits of contributing to poverty alleviation, food security and environmental management. The enterprise generates income through sales mainly for youth and women involved in production. Charcoal briquette production is carried out by poor communities who have a comparative advantage in local markets as they are located in informal settlements, and consequently benefit from local supply and distribution. The prospects for charcoal briquettes in Kenya is high due to the increasing costs in cooking fuel such as kerosene, liquid petroleum gas and charcoal coupled with increasing rates of urbanization, poverty, food and nutrition insecurity and poor waste management services. The

motivation of self-help groups to produce more charcoal briquette depends on the demand from customers and as demand is rising which consequently will mean more income these activity is likely to grow. This activity integrates well with other household chores which most SHG members carry out during their free time and is spreading fast in both urban and rural areas. Various options are discussed below on how to raise the capacity of the SHG's in sustainable charcoal briquette production.

Briquette production improves access of the urban poor to cheap, clean cooking energy that contributes to saving income that is made available for other uses such as food, health and education. Use of charcoal briquettes leaves no soot on cooking pots, reducing consumption of household water for cleaning, as water is a resource that is expensive, insufficient and obtained with a lot of effort in poor neighbourhoods. This water savings is in line with lower water consumption as an indicator of sustainability of biomass energy (McBride *et al.* 2011).

Unfortunately, slum areas remain generally ignored when it comes to policy interventions, job creation and gender support (UN-Habitat 2010). For these SHGs to prosper and make full impact, local authorities need to provide assistance to these kinds of small enterprises, enabling them to better access resources such as space under lease agreement. This assistance will encourage communities to construct appropriate infrastructure such as beds for drying and selling, as well as stores. Water also needs to be provided at a reasonable cost to these communities. This water access must be aligned to urban planning so as to recognize charcoal briquette production as a productive sector. Although provision of these production services might cause an extra cost in the charcoal briquette enterprises it would help expose briquette producers to potential buyers.

Fuel briquette production needs to also be linked to waste management in which the local authorities can help link the local fuel briquette-producing communities to government institutions, such as schools, for sourcing of paper. In waste management aiming at decentralised reuse and recycling of waste, charcoal briquette making would be a way to reduce the need for transporting waste out of residential areas, by separating and reusing waste close to the source. Waste management stakeholders should facilitate the development of partnerships between local charcoal traders and charcoal briquette producers so that the latter can directly source charcoal dust from the former as opposed to sourcing from dumpsites which has been noted to cause heavy metal contamination (Njenga *et al.* in press). The 10-15% waste generated along charcoal supply chain in our urban areas can ensure continued charcoal briquette production if the above concerns are addressed. This trend will follow the foreseen dependence of charcoal use in African cities though sustainable tree production is needed as discussed later in this section. However given the benefits of charcoal

briquettes as a cheap and environmental friendly cooking energy option, chances are that communities might shift to grinding charcoal for charcoal briquette production and as such there is need for further studies to evaluate the financial and environmental implications of such an undertaking. On the other hand to meet the increasing demand for charcoal briquette there is need to evaluate potential in using other raw materials such as carbonizing the over 230,000 tonnes of sawdust generated annually by Kenya's sawmill industry adding to the unknown amount of existing sawdust mountains across the country, most of which is burned at the site. Carbonizing sawdust before making fuel briquettes is crucial as Njenga *et al.* (in press) showed risks of high fine particulate matter from burning fuel briquettes made from fresh sawdust.

Briquette can play a role in the social inclusion of unemployed youth and women by providing them an opportunity to raise their income, participate in the cleaning of urban neighbourhoods and the conservation of tree and forest cover. Women bear the load of bringing food to the table for SSA families and it is frustrating if they have food but it cannot be cooked due to lack of fuel.

The Ministry of Energy has mandate to provide adequate energy sources in Kenya. Environmental Management and Coordination Act 1999, paragraph 49, specifies that the Act promotes use of renewable energy sources and charcoal briquettes are one such source. The growing attention by the government on biomass energy is stipulated in The Sessional Paper No. 4. of 2009 on Energy in section 2.4.7 which outlines the importance of recycling municipal and industrial waste for energy. Section 6.3.1 emphasizes the government's support of use and development of efficient cook stoves that if adopted, will elevate the benefits of charcoal briquette burning slowly with less smoke. The paper also supports research and development on alternative sources of energy as well as improvement on efficiency. There is need for implementation of the above policy statements so that briquette technology can be developed in the country.

Development of social – economic - environmental

friendly cooking-fuel policies in the country should integrate fuel briquetting as a viable option. There is progress in this aspect as the proposed national biofuel policy in the section on biomass technology, promotes the use of crop and wood residues for energy (MoE, 2009). Community-based self- help groups need to be involved in the government planning process for cooking energy.

Various organizations have been involved in fuel briquette production such as the sugar factories, the Coffee Planters Cooperative Union (KPCU) through recycling their agricultural residues. Chardust Ltd produces charcoal briquettes from charcoal dust sourced from slums of Nairobi. Faced with growing cooking energy needs, fuel briquettes research and development focus are receiving increased recognition by organization such as the Kenya Forest Research Institution (KEFRI), Kenya Industrial Research and Development Institute, Universities, International Research Centres, Development Practitioners and donors. Collaboration would be beneficial amongst stakeholders to share lessons and scale out 'best practices' as well as assisting community groups with technical skills. One way to achieve the collaboration for scaling-out fuel briquette production would be to use the existing institutional relationships organized by the Ministry of Energy that has 10 energy centers located in different parts of the country. Another channel would be through bringing together several SHGs for participatory training. For training to be effective, there is the need for stakeholders to collaborate in development of user guidelines and delivery of the participatory training. The training should be gender responsive both in content and modes of delivery.

Technical capacity-building is needed among charcoal briquette producers to enable production of a quality product which is consistent enough to effectively compete with conventional charcoal. Government and other organizations need to increase financial and other types of support for research on and development of fuel briquettes to address cooking energy demands while being sensitive to concurrent public health and climate change issues. For example,

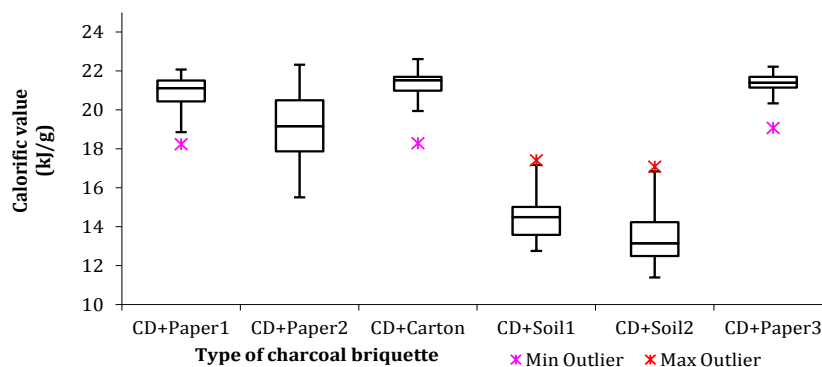


Fig. 4 Box plot on calorific value of briquettes produced by self-help groups

although charcoal briquette produces less smoke than charcoal, there is need to link its use to development of efficient cook stoves and public health education on indoor air pollution. Another area that requires financial support is awareness-raising on fuel briquettes as an alternative cooking fuel through numerous media, learning institutions and other social gatherings. For sustainable charcoal briquette production in the country there is need for adoption of more efficient wood carbonization processes as opposed to using the traditional methods with efficiency of 10-20% in yield currently being used by 99% of charcoal producers leading to immense wood wastage (Okello 2001; Mutimba & Barasa 2005).

All households in informal settlements as found in the study at Kibera, use charcoal which fuel briquettes are substituting as the two types of cooking fuel use similar cook stoves. This substitution with charcoal briquettes contributes to saving trees, which is important as the country struggles to move from less than 2% of forest cover to the recommended 10%. Saving trees has multiple benefits such as better management of water catchments, mitigating climate change as trees serve as carbon dioxide sinks, and conservation of biodiversity. Charcoal briquettes produce less emissions which is a positive indicator in addressing indoor air pollution which has been known to cause over 1.6 million annual deaths globally, 400,000 occurring in SSA (Ezzati *et al.* 2002). Promotion of charcoal briquette use should be combined with use of efficient cook stoves where for instance use of improved Kenya Ceramic Jiko (KCJ) reduced emission of CO by 15% (Kituyi 2001).

In juxtaposition, if charcoal dust is unrecovered, it poses a disposal problem and it is either dumped in open drains, polluting and clogging up the system, or burned, causing air pollution especially in the informal settlements in urban areas. Because charcoal dust is the main raw material for fuel briquette production in the country, the production process should be linked to research on and development of tree farming through short rotations for charcoal production. The charcoal briquette production should also be integrated in management of forests and tree resources through working with local communities as those in areas neighboring forests. Working with Community Forest Associations (CFAs) would be one way to reach these communities.

4. Conclusions and recommendations

Charcoal briquette production is a technology that helps poor urban dwellers, especially women and youth, with important employment and income opportunities. Charcoal briquettes provide affordable and good quality cooking energy for households in poor neighbourhoods. Technical capacity building in local

communities through partnerships is necessary so as to improve on quality consistence. Charcoal dust briquettes have environmental benefits that include reduced tree degradation, better management of waste and reduced emissions. There is need to link charcoal briquette production to sustainable charcoal production such as short rotational agroforestry. Energy and waste management policy initiatives should include recovery of organic by-products for charcoal briquette production.

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